Project:	IR REFLOW TESTING
Company:	SEMTECH CORP
Operator:	QA/REL TECH
Process:	LEAD FREE IR REFLOW
Product:	SLP PACKAGE
Created:	20-06-03 11:49:24
Updated:	22-08-05 16:13:50
Oven:	SMRO-0252
Comment:	TEMP RANGE = 260°C +0 / -5

Ventilator: OFF

Speed: 13 (cm/min)

Zones	Upper	Lower
#1	410	410
#2	225	225
#3	275	285
#4	340	340

T(°C) vs t(s)
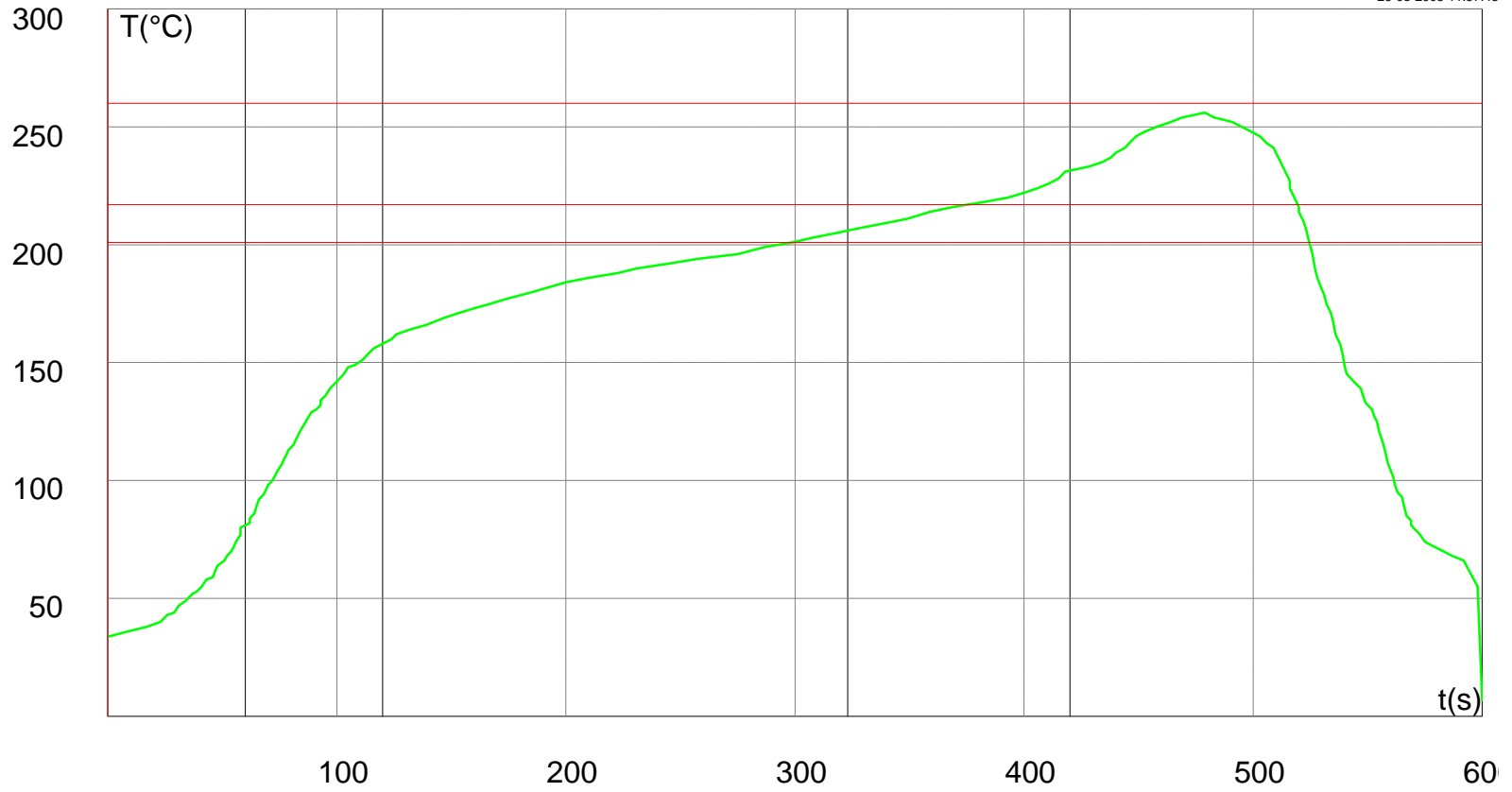
Name - Probe Nr.	Max. Temp. reached, t=[0s-699s] Temp.	Reached at	Time above 201°C Reached at	Duration	Time above 217°C Reached at	Duration	Time above 260°C Reached at	Duration	Max. Slope, T<201°C Slope - Reached at - Duration			Slope - Reached at - Duration		
3486-X-3														
Curve1	256	479.08	306.93	218.90	382.49	137.10	- -	- -	3.00	58	1	-24.00	599	1

Max. Slope, T=[201°C-217°C] Slope - Reached at - Duration			Slope - Reached at - Duration			Max. Slope, T=[217°C-260°C] Slope - Reached at - Duration			Slope - Reached at - Duration			Max. Slope, T>260°C Slope - Reached at - Duration			Slope - Reached at - Duration		
0.21	324	56	-7.00	526	1	0.75	440	4	-4.00	513	1	- -	- -	- -	- -	- -	- -